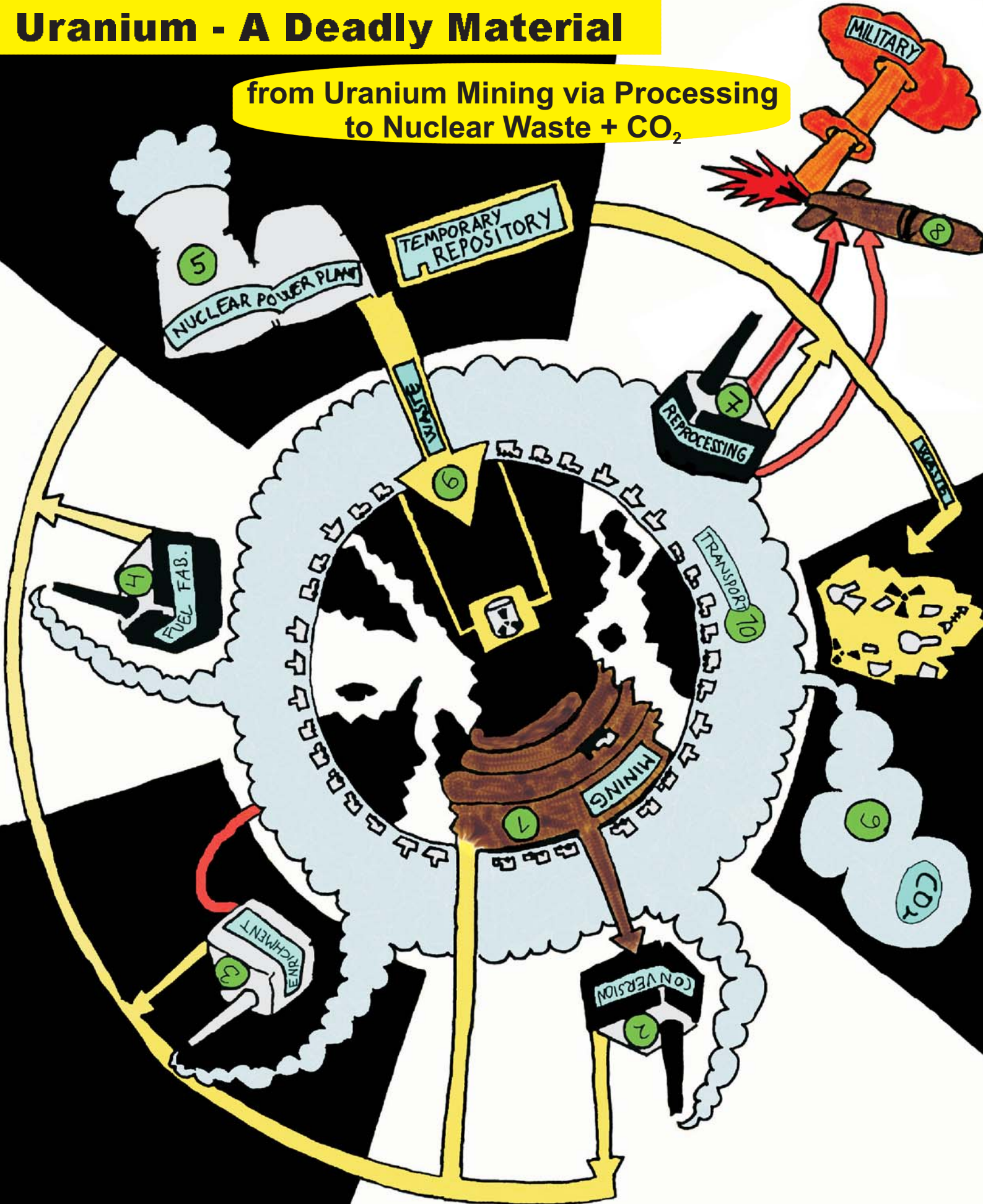


# Uranium - A Deadly Material

from Uranium Mining via Processing to Nuclear Waste + CO<sub>2</sub>



This flyer tells the story of the stages of the uranium chain and gives an overview of the threats connected to each step of the processing of that radioactive material. It starts with the mining of the uranium ore, continues with the conversion of the milled "Yellow Cake" into the gaseous UF<sub>6</sub>, then it is enriched and, in the next step, the fuel elements are fabricated. After that the Uranium is used in nuclear reactors and for nuclear weapons - leaving long-lasting radioactive waste. Each stage of the uranium chain is connected to dangerous transports and the release of huge amounts of carbon dioxide.

There are 92 naturally occurring elements but only one, uranium, has become the key to the operation of the nuclear fuel cycle. This singular use of uranium stems from its unstable, radioactive atomic structure. The safety problems arising from the use of uranium as an energy source stem from this highly radioactive property of uranium and the wastes it produces. The nucleus of uranium-235 has 143 neutrons and 92 protons and uranium-238 has 146 neutrons and 92 protons. The half-life of uranium-235 is 713,000,000 years and for uranium-238 it is 4,500,000,000 years. Uranium-238, unlike uranium-235, rarely fissions. But an uranium-238 atom can capture a neutron to produce a plutonium-239 atom; though, also plutonium-238, -240 and -242 are formed in lesser amounts.

## 1 Uranium Mining

Depending on the uranium deposit, the ore is extracted in underground mines, by open-pit mining or by pressing chemicals containing acids and leaches into the subsoil to dissolve the uranium metal and to pump the liquids upwards ("in situ leaching"). The content of uranium in the ore is between 0.1 and 1 percent, sometimes as little as 0.01 percent. Only at a few locations in Canada uranium ore with concentrations of up to 20 percents can be found. Therefore, to produce 1 ton of uranium, typically between 100 and 10,000 tons of ore have to be loosened, extracted and processed.

Uranium mining causes the destruction of huge areas; usually untouched nature on indigenous lands. Big stockpiles of unexploitable uranium ore, large tailing ponds with poisonous waste waters and the main part of the radioactivity of the mined uranium is left in the affected areas. The health of the workers and people living in the region is affected, but the environment is polluted as well.

One of the most harmful decay products of uranium-238 is the gas radon-222. It is generated naturally by the decay of uranium-238 and has a half-life of 3.823 days. By mining and processing the uranium ore, it is released to the environment and causes serious damages in the human body when breathed in.

In 2009, Kazakhstan, Canada and Australia were the biggest producers of uranium, followed by Russia, Namibia and Niger. Until the closure of the East German "Wismut" mine, it was the third biggest producer of uranium in the world. As the uranium supplies are running out of stock (big parts of the uranium for the fuel production is derived from disarmed nuclear weapons) a new run for mineable uranium has started since 2003. In Europe particularly Slovakia, Ukraine and Spain are targets of new uranium mining projects, while also Sweden and Finland are threatened by these developments.

## 7 Waste Treatment: Reprocessing Units

The chemical procedure for separating plutonium or fissionable uranium from spent nuclear fuel is called reprocessing. About 10% of the spent fuel that is produced worldwide is being reprocessed. Reprocessing plants around the world - e.g. in La Hague (F) or Sellafield (UK) - have exhibited poor records of occupational safety, pollution control, waste containment, and security.

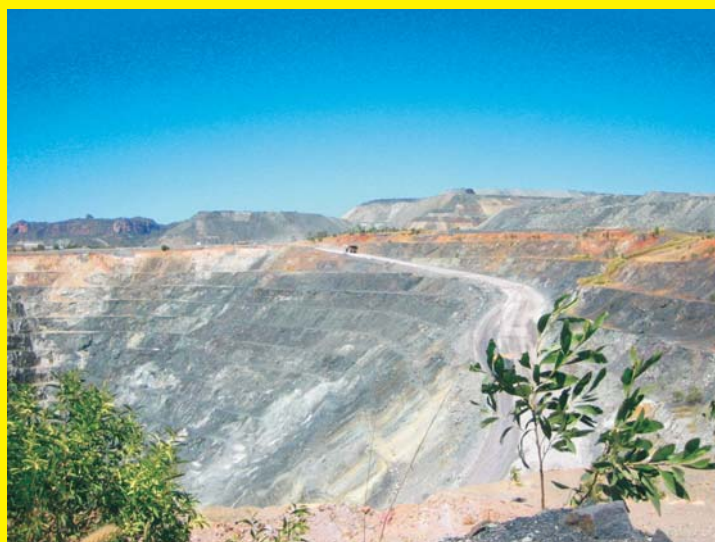
Reprocessing was developed decades ago when the nuclear industry planned to use the separated plutonium in fast breeder reactors. Due to problems with economics, safety and technical issues the breeder story failed to succeed. Despite this failure, reprocessing still continues in Europe and Asia. Plutonium, of which only a few kilograms are enough to produce a nuclear weapon, is now for a small part

## 2 Conversion: Yellow Cake

Ore mined conventionally in open-pit or underground mines is first crushed and leached in a uranium mill. The mill is usually located near the mines to reduce transport. The uranium is then extracted in a hydrometallurgical process. The final product produced from the mill, a powder consisting of a mixture of different uranium compounds, is packed and shipped in casks.

Commonly this uranium ore concentrate ( $U_3O_8$ ) is referred to as "Yellow Cake", named after the colour of one popular type of this concentrate. Two tons of mined ore will yield approximately one kilogram of this material. The residues (tailings) from this uranium extraction are always radioactive and need to be disposed of "in an orderly way". Due to their huge amounts and the long radioactive half-life of the remaining thorium, radium and uranium isotopes, these constitute a long-term environmental problem.

The next stage of the procedure is the conversion of the uranium ore concentrate into the solid  $UF_6$ . In Ekaterinburg (RUS) and Pierrelatte (F) as well as in Lancashire (UK) conversion facilities are in operation. Several other countries also operate such plants.



Open-pit mine in Australia: Ranger Mine  
credits: <http://nukingthecclimate.com>

used in so called MOX fuel. MOX increases the dangers of nuclear proliferation, as the plutonium in it is easier to extract for weapons use than plutonium in spent nuclear fuel. In order to use MOX fuel, the reactor must be adapted. These changes lead to smaller safety margins when the reactor is switched off and the fuel rods are damaged sooner. The rate of fission of Pu tends to increase with temperature. This can endanger reactor control.

Besides the limited re-use of Pu, the nuclear industry claims 95% of the reprocessed uranium is re-enriched and used again in fuel. However, this is the theory. In reality only a small part is re-used.

### 3 Enrichment

The concentration of the fissile uranium isotope -235 in natural uranium ore is not high enough for the use in nuclear power plants. Usually, the share of uranium-235 is 0.7 % while some 99 percent of the natural uranium is made by the not fissile uranium-238. Thus, the concentration of uranium-235 has to be increased for the usage in the so-called "light water reactors" to enable a nuclear chain reaction - the uranium has to be enriched. Technically, there are different methods of uranium enrichment. One of the most common techniques is the separation of the uranium isotopes by gas centrifuges. In Gronau (D) an uranium enrichment facility with gas centrifuges is in operation and produces fuel for some 20 nuclear reactors. An extension of the factory's capacity is planned to enrich uranium for 32 big nuclear reactors. Further uranium enrichment plants are situated for example in Tricastin (F) and Almelo (NL).

### 5 Nuclear Power Plant

The usage of uranium as fuel in the nuclear reactor is only one of many stages in the uranium chain. The nuclear fission in the reactor produces hot steam that is used to generate electricity in turbines. During the operation of a nuclear power plant radioactive particles and radiation are released to the environment. Additionally, big amounts of radioactive waste are produced in form of the spent fuel by a nuclear power plant that have to be disposed permanently or are going to be "reprocessed". Accidents like the catastrophe 1986 in Chernobyl are an unacceptable risk for human beings and the environment. No reactor can be operated safely. 436 nuclear reactors were in operation in 2009.

Independent of the question whether the nuclear waste will be shipped to a final disposal site or treated in a reprocessing unit, a temporary disposal of the spent fuel is necessary. For this reason each nuclear power plant has its own temporary repository. The spent fuel elements are stored for a couple of years in a spent fuel storage bay. Many nuclear reactors have an additional dry storage repository to store the fuel elements for further years. These repositories increase the threat, because the amount of radioactive inventory is raised and the effects of accidents or incidents would be much higher.

### 8 Military Use

Uranium enrichment is also an explosive topic of military policy. In principle, enrichment plants such as the one in Gronau (D) can also produce weapon grade uranium. This is uranium enriched to a degree that it consists to 70-90 % of U-235. Officially, Gronau is so far only allowed to enrich up to "civil" 5 %. A higher percentage could surely be reached after some reconstruction.

But not only the enrichment facilities provide the military with deadly materials: in reprocessing units like La Hague (F) plutonium is produced that can be used for nuclear weapons. That was the original usage of these plants, shown in France by the term "l'usine de plutonium".

Since the 90s of the last century the military of several countries like the United States or Great Britain uses depleted uranium (DU - the by-product of the enrichment of uranium-235) to strengthen the effects of their weapons. When the uranium weapons explode a fine powder of uranium dust is released and spread. During the last decade, DU ammunition caused heavy health issues and casualties among affected soldiers and residents in the attacked areas.

### 4 Fabrication of Fuel Elements

The  $UF_6$  is reconverted into  $UO_2$ , milled to uranium powder and pressed into pellets of 10 to 15 mm length and 8 to 15 mm diameter. These are sintered at a high temperature of about 1700 °C to form a ceramic material, reground mechanically and filled into zircaloy cladding tubes. The ends of these tubes are welded up. A larger number of single rods (up to 250) are joined together to form a fuel element. Examples for nuclear fuel facilities are the sites in Lingen (Germany) and Dessel (Belgium).



Entrance to the Uranium Enrichment Plant Gronau  
credits: Falk Beyer

### 6 Disposal

In each stage of the uranium chain nuclear waste is produced. A normal nuclear power plant with a capacity of some 1,300 megawatt needs at full load approximately 33 tons of enriched uranium a year. To produce this amount of fuel about 740,000 tons of rock have to be moved. Almost 620,000 tons of it are left as partly radioactive overburden in stockpiles in the mining areas. Only 120,000 tons of uranium ore are processed in the next step. Here some 123,000 tons are left as radioactive and toxic sludge in the uranium mines' tailing ponds. Some 280 tons of uranium ore concentrates are converted into 348 tons of the gaseous  $UF_6$ , leaving another 165 tons of solid respectively 153 m<sup>3</sup> of liquid nuclear waste to be stored temporary for later final disposal. The uranium enrichment leaves some additional 305 tons of depleted  $UF_6$  to be disposed or used for military purposes. Not more than 43 tons of enriched  $UF_6$  are processed into 33 tons of  $UO_2$  to end up as fuel for a nuclear reactor. During operation of this plant, high level it turns into nuclear waste and additional radioactive material is created that has to be disposed.

During all these stages of the uranium chain the amount of nuclear waste has been duplicated, because most of the materials in contact with the radioactive substances have also become radioactive and have to be disposed as low or intermediate level radioactive waste.

Nowhere in the world a safe final repository for the long-lived nuclear waste exists. It is very likely that there will never be a safe solution for this harmful material as it is not possible to make accurate assumptions to design a safe final repository for millions of years. No one can calculate detailed projections of geological or even social developments for such a long time.

Today, the uranium waste is stored in huge stockpiles of radioactive overburden and big toxic and radioactive tailing ponds in the mining areas, in temporary repositories close to the processing facilities, dumped in certain areas of the world (e.g. German uranium waste was shipped to Russia for a long time) or it was stored in well-known unsafe disposal sites for radioactive materials.

Nuclear power is not carbon neutral. Mining the uranium ore, processing it, the conversion of "Yellow Cake" into gaseous  $UF_6$ , the enrichment of uranium, the re-conversion of the  $UF_6$  into uranium oxide and the following fabrication of fuel elements eat up a huge amount of fossil energy. The worse the grade of uranium ore, the higher are the efforts necessary to produce the fuel. Even today, each kilowatt hour of nuclear electricity is connected to some 32-65 grams of carbon dioxide released to the atmosphere. Other studies showed up to 159 gram  $CO_2$  per kilowatt hour nuclear electricity. Most renewable energy sources produce less  $CO_2$  or comparable climate-relevant emissions. Even modern block heating and generating plants cause less climate issues than nuclear power.

Besides for processing the uranium to produce fuel elements much energy is used in the construction of the nuclear power plants and supplying facilities need much resources and energy, as they have to be very strong because of the risks connected to the operation of a nuclear plant. This energy is generated mostly by fossil sources.

Additionally, the nuclear fuel cycle produces greenhouse gases like HFCs (e.g. emitted by the nuclear facility Sellafield) thousands of times more potent than carbon dioxide.



Tailing ponds at the Olympic Dam Mine in Australia  
credits: <http://nukingtheclimate.com>

## Further Information Web-sites...

- The Sustainable Energy & Anti-Uranium Service:  
<http://www.sea-us.org.au>
- Nuking the Climate (film on uranium mining):  
<http://nukingtheclimate.com>
- WISE Uranium Project:  
<http://www.wise-uranium.org>
- Uranium Network:  
<http://uranium-network.org>
- Nuclear Heritage Network - Uranium Section:  
<http://uranium.nuclear-heritage.net>
- Uranium Watch:  
<http://uraniumwatch.org>

## Independent Organizations...

### **Greenkids e.V.**

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Activities: Action, campaigns & investigations

### **Nuclear Heritage Network**

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Activities: Information & networking

### **WISE Uranium project**

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## 10 Transportation

Connected to the development of nuclear fuel for reactors out of natural uranium a huge number of transports are necessary. Each shipment is connected with the danger of accidents or mostly harmful attacks as well as to the release of a big amount of climate-relevant gases. Also, the transports increase the radiation exposition of residents, drivers, guards and other people passed by the shipments.

Transportation is necessary to move the uranium ore and the processed products from one facility to another, to move the nuclear waste from the power plants to the repositories or reprocessing units and to ship other supplies and materials for these activities to the right places. Together with the processing of uranium, the transports are most responsible for the bad climate balance of nuclear power plants.

Nuclear transports are largely done by truck, ship or train. Thus, the local communities of certain seaports, train stations and highway routes are affected by these dangerous shipments.

In Germany the transport of high level radioactive waste (so-called Castor transports) to the temporary repositories in Gorleben or Ahaus is again and again leading to the resistance of thousands of people and is pushed through by the force of thousands of police.

## ... Support

Besides your active contribution, you can support our criticism concerning uranium activities and nuclear waste through a donation:

Account Holder: **Greenkids e.V.**  
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### **AKU Gronau**

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Activities: Opposition to the uranium enrichment plant